


SECTION 1: PRODUCT IDENTIFICATION

PRODUCT NAME	PENTYLENE GLYCOL (Hydrolite® 5 Green)
PRODUCT CODE	3182
SUPPLIER	MEDISCA Inc. Tel.: 1.800.932.1039 Fax.: 1.855.850.5855 626 Tom Miller Road, Plattsburgh, NY, 12901 MEDISCA Pharmaceutique Inc. Tel.: 1.800.665.6334 Fax.: 514.338.1693 4509 Rue Dobrin, St. Laurent, QC, H4R 2L8 MEDISCA Australia PTY LTD Tel.: 1.300.786.392 Fax.: 61.2.9700.9047 Unit 7, Heritage Business Park 5-9 Ricketty Street, Mascot, NSW 2020
EMERGENCY PHONE	CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 NSW Poisons Information Centre: 131 126 National Chemical Emergency Centre 44(0)1235239670
RECOMMENDED USES	Pharmaceutical Manufacturing
RESTRICTIONS ON USE	Not applicable

SECTION 2: HAZARDS IDENTIFICATION

GHS CLASSIFICATION	Eye Irritation (Category 2B) Skin Irritation (Category 2) Acute Toxicity - Inhalation (Category 5)	
PICTOGRAM		
SIGNAL WORD	Warning	
HAZARD STATEMENT(S)	Causes eye irritation. Causes skin irritation. May be harmful if inhaled.	
ADVERSE PHYSIOCHEMICAL, HUMAN HEALTH AND ENVIRONMENTAL EFFECTS	Repeated exposure may cause skin dryness or cracking.	
PRECAUTIONARY STATEMENT(S)	Prevention	Wash hands thoroughly after handling. Do not touch eyes. Wear protective gloves.
	Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical help. IF ON SKIN: Wash with plenty of water. If skin irritation occurs, get medical help. Take off contaminated clothing and wash it before reuse. IF INHALED: Get Medical Help

HMIS CLASSIFICATION	Storage	Not applicable	
	Disposal	Not applicable	
	Health Hazard	1	Flammability 1
	Reactivity	0	Personal Protection E

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME	1,2-Pentanediol								
BOTANICAL NAME	Not applicable								
SYNONYM	Pentylenglycol; Pentane-1,2-diol								
CHEMICAL FORMULA	C ₅ H ₁₂ O ₂								
CHEMICAL FAMILY	Alcohol								
CAS NUMBER	5343-92-0								
ALTERNATE CAS NUMBER	Not applicable								
MOLECULAR WEIGHT	104.148								
COMPOSITION	<table border="1"> <thead> <tr> <th>CHEMICAL NAME</th> <th>CAS NUMBER</th> <th>EC NUMBER</th> <th>% BY WEIGHT</th> </tr> </thead> <tbody> <tr> <td>PENTYLENE GLYCOL</td> <td>5343-92-0</td> <td>226-285-3</td> <td>100</td> </tr> </tbody> </table>	CHEMICAL NAME	CAS NUMBER	EC NUMBER	% BY WEIGHT	PENTYLENE GLYCOL	5343-92-0	226-285-3	100
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PENTYLENE GLYCOL	5343-92-0	226-285-3	100						

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as health hazards and hence require reporting in this section.

SECTION 4: FIRST-AID MEASURES

IN CASE OF EYE CONTACT	Flush with copious amounts of water for 15 minutes, separating eyelids with fingers. If irritation persists seek medical aid.
IN CASE OF SKIN CONTACT	Wash with soap & water for 15 minutes. If irritation persists seek medical aid.
IF SWALLOWED	Call a physician. Wash out mouth with water. Do not induce vomiting without medical advice.
IF INHALED	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician
MEDICAL ATTENTION AND SPECIAL TREATMENT	Get emergency medical help.
SYMPTOMS CAUSED BY EXPOSURE	Not expected to present a significant hazard under anticipated conditions of normal use.

SECTION 5: FIREFIGHTING MEASURES

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL	Not applicable
FLAMMABLE PROPERTIES	May be combustible at high temperature
HAZARDOUS COMBUSTION PRODUCTS	Under fire conditions, hazardous fumes will be present.

**SUITABLE & UNSUITABLE
EXTINGUISHING MEDIA**

Small fire: dry chemical, or CO₂. **Large fire:** dry chemical, CO₂, or alcohol resistant foam. Water may be an ineffective.

**PROTECTIVE EQUIPMENT AND
PRECAUTIONS FOR
FIREFIGHTERS**

Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes.

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

**METHODS & MATERIAL FOR
CONTAINMENT**

On land, sweep or shovel into suitable containers.

CLEANUP PROCEDURE

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Wear respirator, chemical safety goggles, rubber boots and heavy rubber gloves. Stop leak if you can do it without risk. Prevent entry into waterways, sewers, basements or confined areas. Shut off all sources of ignition. Evacuate the area. If necessary, employ water fog to disperse the vapors. Absorb the matter with compatible vermiculite or other absorbing material. Place in a suitable container and retain for disposal. Ventilate and clean the affected area. Do not flush into sewerage system or to drains.

**REFERENCE TO OTHER
SECTIONS**

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION 7: HANDLING AND STORAGE

**PRECAUTIONS FOR SAFE
HANDLING**

Do not inhale. Avoid contact with eyes, skin and clothing. Avoid prolonged or repeated exposure. Wash thoroughly after handling. Store away from incompatible materials, in a well-ventilated area. Eliminate all sources of ignition. Store in accordance with local regulations. Do not store in unlabeled containers. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Use appropriate containment to avoid environmental contamination.

**CONDITIONS FOR SAFE
STORAGE**

Store away from incompatible materials, in a well-ventilated area. Eliminate all sources of ignition. Store in accordance with local regulations. Do not store in unlabeled containers. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Use appropriate containment to avoid environmental contamination.

STORAGE CONDITIONS

Store in original container, tightly sealed, protected from direct sunlight and moisture.

SECTION 8: EXPOSURE CONTROLS/ PERSONAL PROTECTION

Chemical Name: PENTYLENE GLYCOL CAS #: 5343-92-0

	Country	Limit value-8 hours		Limit value-Short Term		IDLH	REL	Advisory	Notes
		ppm	mg/m ³	ppm	mg/m ³				
OSHA	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
ACGIH	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
NIOSH	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
WEEL	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
HSIS	Australia	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
HSE	UK	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A

GESTIS	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
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N/L = Not listed ; N/A = Not Available

PELs are 8-hour TWAs = Limit value - Eight hours

Ceiling or Short-Term TWA = STEL = Limit value - Short term

EXPOSURE GUIDELINES

Consult local authorities for provincial or state exposure limits. Particulates not otherwise regulated, respirable fraction: 5 mg/m³

PERSONAL PROTECTIVE EQUIPMENT

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by WHMIS or OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166. **Skin:** Wear appropriate gloves to prevent skin exposure. **Clothing:** Wear appropriate protective clothing to minimize contact with skin. **Respirators:** Follow WHMIS or OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. **Thermal Hazards:** For products representing a thermal hazard, appropriate Personal Protective Equipment should be used.

SPECIFIC ENGINEERING CONTROLS

Adequate mechanical ventilation. Fumehood, eye wash station, and safety shower.

BIOLOGICAL MONITORING

Not available

CONTROL BANDING

Not available

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE

Liquid

DESCRIPTION

Clear, colourless, liquid with characteristic odour.

SOLUBILITY

Readily soluble in water, ethanol and many cosmetic esters.

ODOR

Characteristic odor.

FLAMMABILITY

May be combustible at high temperature

AUTO-IGNITION TEMPERATURE

380°C, 716°F
(1.013,25 hPa)

BOILING POINT

209.4°C,
408.92°F
(759.812 mmHg)

DECOMPOSITION TEMPERATURE

Not available

EVAPORATION RATE

Not available

EXPLOSIVE LIMIT

Not available

FLASH POINT

>100 °C, >212 °F

log P (OCTANOL-WATER)

0.06 (25°C)

LOWER FLAMMABLE/EXPLOSIVE LIMIT(S)

Not available

MELTING/FREEZING POINT

Not available

PARTICLE CHARACTERISTICS

Not available

OXIDIZING PROPERTY

Not available

pH

Not available

RELATIVE DENSITY (WATER = 1)

0.9660 - 0.9760
(20°C)

SPECIFIC GRAVITY

0.9660 - 0.9760
(20°C)

UPPER FLAMMABLE/EXPLOSIVE LIMIT(S)

9.3 % (V)

VAPOR DENSITY (AIR = 1)

Not available

VAPOR PRESSURE

0.015 hPa
(20°C)

VISCOSITY

77,1 mPa.s
(20°C)

The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

REACTIVITY	Not established
CHEMICAL STABILITY	Stable under recommended storage conditions
INCOMPATIBLE MATERIALS	Strong oxidants
HAZARDOUS DECOMPOSITION PRODUCTS	Toxic fumes of carbon monoxide, carbon dioxide, nitrogen oxides and other gases may occur
HAZARDOUS POLYMERIZATION	Will not occur
POSSIBILITY OF HAZARDOUS REACTION	Not established
CONDITIONS TO AVOID	Moisture, sunlight and extreme temperatures

SECTION 11: TOXICOLOGICAL INFORMATION

ACUTE TOXICITY	Oral: Rat: LD50: (mg/kg): > 5000 Dermal: Rabbit: LD50: (mg/kg): > 2000 Inhalation: Rat: LC50: (mg/L/4hr): 7.015
SKIN CORROSION/IRRITATION	Causes skin irritation.
SERIOUS EYE DAMAGE/EYE IRRITATION	Causes eye irritation.
RESPIRATORY SENSITIZATION	Due to lack of data the classification is not possible.
SKIN SENSITIZATION	Due to lack of data the classification is not possible.
GERM CELL MUTAGENICITY	Based on available data, the classification criteria are not met.
CARCINOGENICITY	OSHA PENTYLENE GLYCOL is not listed. NTP PENTYLENE GLYCOL is not listed. IARC PENTYLENE GLYCOL is not evaluated. California Proposition This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.
ADDITIONAL CARCINOGENICITY INFORMATION	Due to lack of data the classification is not possible.
REPRODUCTIVE TOXICITY	Due to lack of data the classification is not possible.
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	Due to lack of data the classification is not possible.
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	Due to lack of data the classification is not possible.
ASPIRATION HAZARDS	Due to lack of data the classification is not possible.

SIGNS AND SYMPTOMS OF EXPOSURE
ROUTES OF EXPOSURE:

Oral, Dermal, Inhalation, Eye contact

EARLY ONSET SYMPTOMS RELATED TO EXPOSURE:

Not available

DELAYED HEALTH EFFECT FROM EXPOSURE:

Not available

Not expected to present a significant hazard under anticipated conditions of normal use

POTENTIAL HEALTH EFFECTS

Inhalation	May be harmful if inhaled. May cause respiratory tract irritation.
Ingestion	May be harmful if swallowed.
Skin	May be harmful if absorbed through skin. Causes skin irritation.
Eyes	Causes eye irritation.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY

EC50: 48 Hr: Crustacea: Daphnia magna: (mg/L): > 500

LC50: 96 Hr: Fish: Danio rerio (zebra fish): (mg/L): > 1096

EC50: 72 Hr: Algae: Desmodesmus subspicatus (green algae): (mg/L): 5477.33

PERSISTENCE AND DEGRADABILITY

Test Type: Modified OECD screening test; Biodegradation: 73 % ; Exposure time: 28 d
Method: OECD Test Guideline 301E.

BIOACCUMULATIVE POTENTIAL

Bioaccumulation is unlikely. Low; Log Pow: 0.06 (25°C).

MOBILITY IN SOIL

Completely miscible in water.
Water Solubility: 1000 g/L (25 °C)

OTHER ADVERSE EFFECTS

Not available

This product is not intended to be released into the environment

NOTES

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

This substance is not considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13: DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Dispose of in accordance with federal / local laws and regulations. Avoid release into the environment.

SECTION 14: TRANSPORT INFORMATION

UN PROPER SHIPPING NAME

Not dangerous good

UN NUMBER

Not applicable

CLASS

Not applicable

PACKING GROUP

Not applicable

AUSTRALIA
HAZCHEM

Not applicable

EU

TRANSPORT IN BULK ACCORDING
TO ANNEX II OF MARPOL 73/78
AND THE IBC CODE

Not Listed

ENVIRONMENTAL HAZARDS
SPECIAL SHIPPING
INFORMATION

Not available

Not applicable

SECTION 15: REGULATORY INFORMATION

UNITED STATES REGULATIONS

Chemical Name & CAS	CERCLA 40 CFR Part 302.4	SARA (Title III) 40 CFR	EPA 40 CFR Part 355 Appendix A	EPA 40 CFR Part 355 Appendix B	Pennsylvania	Right-to-know New Jersey	Massachusetts	California Prop 65
PENTYLENE GLYCOL, 5343-92-0	N/L	N/L	N/L	N/L	N/L	N/L	N/L	N/L

N/L = Not Listed; X = Listed

AUSTRALIAN REGULATIONS

Chemical Name & CAS	Poisons and Therapeutic Goods	Therapeutic Goods Act	Code of Practices - Illicit Drug	Poisons Standard	Work Health and Safety Regulations	Inventory of Industrial Chemicals
PENTYLENE GLYCOL, 5343-92-0	N/L	N/L	N/L	N/L	N/L	N/L

N/L = Not Listed

EU REGULATIONS

Chemical Name & CAS	REACH ANNEX XVII	REACH ANNEX XIV	EC 1005/2009	EC 850/2004	EC 1107/2009	PIC - Prior Informed Consent Regulation	EC 2012/18
PENTYLENE GLYCOL, 5343-92-0	N/L	N/L	N/L	N/L	N/L	N/L	N/L

N/L = Not Listed; X = Listed

Any EU regulation not listed above is not applicable to this product.

SUBJECT TO INTERNATIONAL
AGREEMENT

Not applicable

SECTION 16: OTHER INFORMATION

REFERENCES

Available upon request

ABBREVIATIONS AND ACRONYMS

ACGIH - American Conference of Governmental Industrial Hygienists; **AIHA WEEL** – American Industrial Hygiene Association Workplace Environment Exposure Levels; **CAESAR** – Computer Assisted Evaluation of industrial chemical Substances According to Regulations; **CAS** – Chemical Abstract Service; **CERCLA** – Comprehensive Environmental Response, Compensation, and Liability Act; **EC50** – Effective Concentration, 50%; **EPA** – Environmental Protection Agency; **GHS** – Global Harmonized System; **HMIS** – Hazardous Materials Information System; **HSE** – Health and Safety Executive; **HSIS** – Hazardous Substances Information System; **IARC** – International Agency for Research on Cancer; **IDLH** - Immediately Dangerous to Life or Health; **IRFMN** – Ready Biodegradability Model; **ISS** – Istituto Superiore Sanità; **LC50** – Lethal Concentration, 50%; **LD50** – Lethal Dose, 50%; **MSHA** - Mine Safety and Health Administration; **NIOSH** – National Institute for Occupational Safety and Health; **NTP** – National Toxicology Program; **OSHA PEL** – Occupational Safety & Health Administration Permissible Exposure Limits; **QSAR** – Quantitative Structure-activity relationship; **REL** - Recommended Exposure Limit; **SARA** – Superfund Amendments and Reauthorization Act; **STEL** – Short Term Exposure Limit; **TLV** – Threshold Limit Value; **TWA** – Time Weighted Average; **WHMIS** – Workplace Hazardous Materials Information System

LAST REVISION

04/2023

SUPERSEDES

Not applicable

For a list of changes to the SDS since the last version, please communicate with MEDISCA at www.medisca.com

DISCLAIMER

This document was created in accordance with OSHA, Safe Work Australia and WHMIS regulations. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. MEDISCA® shall not be held liable for any damage resulting from handling or from contact with the above product. Recipients of the product must take responsibility for observing existing laws and regulations.

SUPPLEMENTARY INFORMATION

For all country specific requirements not outlined on this Safety Data Sheet, please request Supplementary Page to this Safety Data Sheet.