

**SECTION 1: PRODUCT IDENTIFICATION**

<b>PRODUCT NAME</b>	HYPROMELLOSE, USP (4000 mPa.s)
<b>PRODUCT CODE</b>	3223
<b>SUPPLIER</b>	<b>MEDISCA Inc.</b> Tel.: 1.800.932.1039   Fax.: 1.855.850.5855 626 Tom Miller Road, Plattsburgh, NY, 12901 <b>MEDISCA Pharmaceutique Inc.</b> Tel.: 1.800.665.6334   Fax.: 514.338.1693 4509 Rue Dobrin, St. Laurent, QC, H4R 2L8 <b>MEDISCA Australia PTY LTD</b> Tel.: 1.300.786.392   Fax.: 61.2.9700.9047 Unit 7, Heritage Business Park 5-9 Ricketty Street, Mascot, NSW 2020
<b>EMERGENCY PHONE</b>	CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 NSW Poisons Information Centre: 131 126 National Chemical Emergency Centre 44(0)1235239670
<b>RECOMMENDED USES</b>	Pharmaceutical Manufacturing
<b>RESTRICTIONS ON USE</b>	Not applicable

**SECTION 2: HAZARDS IDENTIFICATION**

<b>GHS CLASSIFICATION</b>	Chronic Aquatic Toxicity (Category 4)			
<b>PICTOGRAM</b>	Not Applicable			
<b>SIGNAL WORD</b>	Not applicable			
<b>HAZARD STATEMENT(S)</b>	May cause long lasting harmful effects to aquatic life.			
<b>ADVERSE PHYSIOCHEMICAL, HUMAN HEALTH AND ENVIRONMENTAL EFFECTS</b>	The physical properties of this material indicate that in large quantities accumulated dust may be hazardous			
<b>PRECAUTIONARY STATEMENT(S)</b>	<b>Prevention</b>	Avoid release to the environment.		
	<b>Response</b>	Not applicable		
	<b>Storage</b>	Not applicable		
	<b>Disposal</b>	Dispose of contents and/or container in accordance with local regulations.		
<b>HMS CLASSIFICATION</b>	<b>Health Hazard</b>	0	<b>Flammability</b>	0
	<b>Reactivity</b>	0	<b>Personal Protection</b>	A

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

<b>CHEMICAL NAME</b>	Cellulose, 2-hydroxypropyl methyl ester
<b>BOTANICAL NAME</b>	Not applicable

SYNONYM	Hydroxypropyl methylcellulose; HPMC								
CHEMICAL FORMULA	Not applicable								
CHEMICAL FAMILY	Propylene glycol ether of methyl cellulose.								
CAS NUMBER	9004-65-3								
ALTERNATE CAS NUMBER	Not applicable								
MOLECULAR WEIGHT	Not applicable								
COMPOSITION	<table border="1"> <thead> <tr> <th>CHEMICAL NAME</th> <th>CAS NUMBER</th> <th>EC NUMBER</th> <th>% BY WEIGHT</th> </tr> </thead> <tbody> <tr> <td>HYPROMELLOSE</td> <td>9004-65-3</td> <td>618-389-6</td> <td>85.0 - 99.0</td> </tr> </tbody> </table>	CHEMICAL NAME	CAS NUMBER	EC NUMBER	% BY WEIGHT	HYPROMELLOSE	9004-65-3	618-389-6	85.0 - 99.0
CHEMICAL NAME	CAS NUMBER	EC NUMBER	% BY WEIGHT						
HYPROMELLOSE	9004-65-3	618-389-6	85.0 - 99.0						

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as health hazards and hence require reporting in this section.

## SECTION 4: FIRST-AID MEASURES

IN CASE OF EYE CONTACT	Flush with copious amounts of water for 15 minutes, separating eyelids with fingers. If irritation persists seek medical aid.
IN CASE OF SKIN CONTACT	Wash with soap & water for 15 minutes. If irritation persists seek medical aid.
IF SWALLOWED	Call a physician. Wash out mouth with water. Do not induce vomiting without medical advice.
IF INHALED	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
MEDICAL ATTENTION AND SPECIAL TREATMENT	Get emergency medical help.
SYMPTOMS CAUSED BY EXPOSURE	Not expected to present a significant hazard under anticipated conditions of normal use.

## SECTION 5: FIREFIGHTING MEASURES

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL	The physical properties of this material indicate that in large quantities accumulated dust may be hazardous. Avoid temperatures above 170 °C (338 °F).
FLAMMABLE PROPERTIES	May be combustible at high temperature
HAZARDOUS COMBUSTION PRODUCTS	Under fire conditions, hazardous fumes will be present.
SUITABLE & UNSUITABLE EXTINGUISHING MEDIA	<b>Small fire:</b> dry chemical, CO <sub>2</sub> or water spray. <b>Large fire:</b> dry chemical, CO <sub>2</sub> , alcohol resistant foam or water spray. Do not get water inside containers.
PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIREFIGHTERS	Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes.
NOTES	Dust explosion properties: Kst: < 300 bar.m/s Minimum ignition energy (MIE) – dust cloud : > 10 mJ

## SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS	Wear respiratory protection. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.
METHODS & MATERIAL FOR CONTAINMENT	On land, sweep or shovel into suitable containers. Minimize generation of dust.

**CLEANUP PROCEDURE**

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Wear respirator, chemical safety goggles, rubber boots and heavy rubber gloves. Stop leak if you can do it without risk. Prevent entry into waterways, sewers, basements or confined areas. Shut off all sources of ignition. Evacuate the area. If necessary, employ water fog to disperse the vapors. Absorb the matter with compatible vermiculite or other absorbing material. Place in a suitable container and retain for disposal. Ventilate and clean the affected area. Do not flush into sewerage system or to drains.

**REFERENCE TO OTHER SECTIONS**

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

**SECTION 7: HANDLING AND STORAGE**
**PRECAUTIONS FOR SAFE HANDLING**

Do not inhale. Avoid contact with eyes, skin and clothing. Avoid prolonged or repeated exposure. Wash thoroughly after handling. Store away from incompatible materials, in a well-ventilated area. Eliminate all sources of ignition. Store in accordance with local regulations. Do not store in unlabeled containers. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Use appropriate containment to avoid environmental contamination.

**CONDITIONS FOR SAFE STORAGE**

Store away from incompatible materials, in a well-ventilated area. Eliminate all sources of ignition. Store in accordance with local regulations. Do not store in unlabeled containers. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Use appropriate containment to avoid environmental contamination.

**STORAGE CONDITIONS**

Store in original container, tightly sealed, protected from direct sunlight and moisture.

**SECTION 8: EXPOSURE CONTROLS/ PERSONAL PROTECTION**

Chemical Name: HYPROMELLOSE CAS #: 9004-65-3

	Country	Limit value-8 hours		Limit value-Short Term		IDLH	REL	Advisory	Notes
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>				
OSHA	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
ACGIH	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
NIOSH	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
WEEL	USA	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
HSIS	Australia	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
HSE	UK	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A
GESTIS	Add Country	N/L	N/L	N/L	N/L	N/L	N/L	N/A	N/A

N/L = Not listed ; N/A = Not Available

PELs are 8-hour TWAs = Limit value - Eight hours

Ceiling or Short-Term TWA = STEL = Limit value - Short term

**EXPOSURE GUIDELINES**

Consult local authorities for provincial or state exposure limits. Particulates not otherwise regulated, respirable fraction: 5 mg/m<sup>3</sup>

**PERSONAL PROTECTIVE EQUIPMENT**

**Eyes:** Wear appropriate protective eyeglasses or chemical safety goggles as described by WHMIS or OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166. **Skin:** Wear appropriate gloves to prevent skin exposure. **Clothing:** Wear appropriate protective clothing to minimize contact with skin. **Respirators:** Follow WHMIS or OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. **Thermal Hazards:** For products representing a thermal hazard, appropriate Personal Protective Equipment should be used.

**SPECIFIC ENGINEERING CONTROLS**

Adequate mechanical ventilation. Fumehood, eye wash station, and safety shower.

<b>BIOLOGICAL MONITORING</b>	Not available
<b>CONTROL BANDING</b>	Not available
<b>NOTES</b>	USP: ELV: Industrial: TWA: 10 mg/m <sup>3</sup>

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>PHYSICAL STATE</b>	Solid				
<b>DESCRIPTION</b>	White to slightly off-white, fibrous or granular powder.				
<b>SOLUBILITY</b>	Swells in water and produces a clear to opalescent, viscous, colloidal mixture. Insoluble in dehydrated alcohol, in ether, and in chloroform.				
<b>ODOR</b>	Odorless or practically odorless				
<b>FLAMMABILITY</b>	May be combustible at high temperature				
<b>AUTO-IGNITION TEMPERATURE</b>	170 °C (338 °F)	<b>BOILING POINT</b>	Not available	<b>DECOMPOSITION TEMPERATURE</b>	Not available
<b>EVAPORATION RATE</b>	Not available	<b>EXPLOSIVE LIMIT</b>	Not available	<b>FLASH POINT</b>	Not available
<b>log P (OCTANOL-WATER)</b>	Not available	<b>LOWER FLAMMABLE/EXPLOSIVE LIMIT(S)</b>	Not available	<b>MELTING/FREEZING POINT</b>	179 °C ( 354 °F)
<b>PARTICLE CHARACTERISTICS</b>	Not available	<b>OXIDIZING PROPERTY</b>	Not available	<b>pH</b>	5.5 - 8 (1%)
<b>RELATIVE DENSITY (WATER = 1)</b>	1.33 g/cm <sup>3</sup>	<b>SPECIFIC GRAVITY</b>	Not available	<b>UPPER FLAMMABLE/EXPLOSIVE LIMIT(S)</b>	Not available
<b>VAPOR DENSITY (AIR = 1)</b>	Not available	<b>VAPOR PRESSURE</b>	< 0.0000001 kPa (25°C)	<b>VISCOSITY</b>	Not available

The physical data presented above are typical values and should not be construed as a specification.

## SECTION 10: STABILITY AND REACTIVITY

<b>REACTIVITY</b>	No dangerous reaction known under conditions of normal use.
<b>CHEMICAL STABILITY</b>	Stable under recommended storage conditions
<b>INCOMPATIBLE MATERIALS</b>	Strong oxidizing agents. Strong acids. Strong bases. Fluorine. Sodium nitrite. Sodium nitrate. Sodium chlorate. Calcium oxides.
<b>HAZARDOUS DECOMPOSITION PRODUCTS</b>	Toxic fumes of carbon monoxide, carbon dioxide, nitrogen oxides and other gases may occur
<b>HAZARDOUS POLYMERIZATION</b>	Will not occur
<b>POSSIBILITY OF HAZARDOUS REACTION</b>	Dust may form explosive mixture in air.
<b>CONDITIONS TO AVOID</b>	Moisture, sunlight and extreme temperatures

**SECTION 11: TOXICOLOGICAL INFORMATION**

<b>ACUTE TOXICITY</b>	Oral: Rat: LD50: (mg/kg): >10 000 Dermal: Rabbit LD50: (mg/kg): Not available Inhalation: Rat: LC50: (mg/L/4hr): Not available
<b>SKIN CORROSION/IRRITATION</b>	Based on available data, the classification criteria are not met. Local effects: Skin irritation: Result: Negative: Species: Rabbit: Severity: Mild.
<b>SERIOUS EYE DAMAGE/EYE IRRITATION</b>	Due to lack of data the classification is not possible.
<b>RESPIRATORY SENSITIZATION</b>	Due to lack of data the classification is not possible.
<b>SKIN SENSITIZATION</b>	Based on available data, the classification criteria are not met. Sensitization: Result: Negative: Species: Guinea pig.
<b>GERM CELL MUTAGENICITY</b>	Based on available data, the classification criteria are not met. Ames test (E. coli): Result: Negative. Ames test: Result: Negative. Chromosome aberration: Result: Negative. Micronucleus test: Result: Negative.
<b>CARCINOGENICITY</b>	<b>OSHA</b> HYPROMELLOSE is not listed. <b>NTP</b> HYPROMELLOSE is not listed. <b>IARC</b> HYPROMELLOSE is not evaluated. <b>California Proposition 65</b> This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.
<b>ADDITIONAL CARCINOGENICITY INFORMATION</b>	Based on available data, the classification criteria are not met. 0 - 20 % Oral feed study: Result: Not carcinogenic: Species: Rabbit: Test Duration: 2 years
<b>REPRODUCTIVE TOXICITY</b>	Based on available data, the classification criteria are not met. Experimental animal studies do not suggest toxicity during pregnancy from exposure to hydroxypropyl methylcellulose. 0 - 24 mg/kg Teratogenicity: Result: Negative: Species: Rabbit.
<b>SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE</b>	Based on available data, the classification criteria are not met.
<b>SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE</b>	Based on available data, the classification criteria are not met.
<b>ASPIRATION HAZARDS</b>	Based on available data, the classification criteria are not met.
<b>SIGNS AND SYMPTOMS OF EXPOSURE</b>	<b>ROUTES OF EXPOSURE:</b> Oral, Dermal, Inhalation, Eye contact <b>EARLY ONSET SYMPTOMS RELATED TO EXPOSURE:</b> Not available <b>DELAYED HEALTH EFFECT FROM EXPOSURE:</b> Not available  No dangerous reaction known under conditions of normal use.  Symptoms related to the physical, chemical, and toxicological characteristics: Gastrointestinal disturbances.
<b>POTENTIAL HEALTH EFFECTS</b>	<b>Inhalation</b> May be harmful if inhaled. May cause respiratory tract irritation. The physical properties of this material indicate that in large quantities accumulated dust may be hazardous. <b>Ingestion</b> May be harmful if swallowed. <b>Skin</b> May be harmful if absorbed through skin. May cause skin irritation <b>Eyes</b> May cause eye irritation.

**SECTION 12: ECOLOGICAL INFORMATION**

<b>ECOTOXICITY</b>	EC50: 48 Hr: Crustacea: (mg/L): Not available LC50: 96 Hr: Fish (Danio): (mg/L): > 100 EC50: 72 or 96 Hr: Algae (or other aqua plants): (mg/L): Not available
<b>PERSISTENCE AND DEGRADABILITY</b>	Biodegradable.
<b>BIOACCUMULATIVE POTENTIAL</b>	Not available
<b>MOBILITY IN SOIL</b>	Swells in water.
<b>OTHER ADVERSE EFFECTS</b>	Not available This product is not intended to be released into the environment

**SECTION 13: DISPOSAL CONSIDERATIONS**

<b>DISPOSAL METHODS</b>	Dispose of in accordance with federal / local laws and regulations. Avoid release into the environment.
-------------------------	---

**SECTION 14: TRANSPORT INFORMATION**

<b>UN PROPER SHIPPING NAME</b>	Not dangerous good
<b>UN NUMBER</b>	Not applicable
<b>CLASS</b>	Not applicable
<b>PACKING GROUP</b>	Not applicable

**AUSTRALIA**

<b>HAZCHEM</b>	Not Applicable
----------------	----------------

**EU**

<b>TRANSPORT IN BULK ACCORDING TO ANNEX II OF MARPOL 73/78 AND THE IBC CODE</b>	Not Listed
---	------------

<b>ENVIRONMENTAL HAZARDS</b>	Not available
------------------------------	---------------

<b>SPECIAL SHIPPING INFORMATION</b>	Not applicable
-------------------------------------	----------------

**SECTION 15: REGULATORY INFORMATION**
**UNITED STATES REGULATIONS**

Chemical Name & CAS	CERCLA 40 CFR Part 302.4	SARA (Title III) 40 CFR Part 372.65	EPA 40 CFR Part 355		Pennsylvania	Right-to-know		California Prop 65
			Appendix A	Appendix B		New Jersey	Massachusetts	
HYPROMELLOSE 9004-65-3	N/L	N/L	N/L	N/L	N/L	N/L	N/L	N/L

N/L = Not Listed; X = Listed

**AUSTRALIAN REGULATIONS**

Chemical Name & CAS	Poisons and Therapeutic Goods	Therapeutic Goods Act	Code of Practices - Illicit Drug Precursors	Poisons Standard	Work Health and Safety Regulations	Inventory of Industrial Chemicals
HYPROMELLOSE 9004-65-3	N/L	Listed as Schedule 4	N/L	listed	N/L	N/L

N/L = Not Listed

**EU REGULATIONS**

Chemical Name & CAS	REACH ANNEX XVII	REACH ANNEX XIV	EC 1005/2009	EC 850/2004	EC 1107/2009	PIC - Prior Informed Consent Regulation	EC 2012/18
HYPROMELLOSE 9004-65-3	N/L	N/L	N/L	N/L	N/L	N/L	N/L

N/L = Not Listed; X = Listed

Any EU regulation not listed above is not applicable to this product.

SUBJECT TO INTERNATIONAL AGREEMENT

Not applicable

**SECTION 16: OTHER INFORMATION**
**REFERENCES**
**ABBREVIATIONS AND ACRONYMS**

Available upon request

**ACGIH** - American Conference of Governmental Industrial Hygienists; **AIHA WEEL** - American Industrial Hygiene Association Workplace Environment Exposure Levels; **CAESAR** - Computer Assisted Evaluation of industrial chemical Substances According to Regulations; **CAS** - Chemical Abstract Service; **CERCLA** - Comprehensive Environmental Response, Compensation, and Liability Act; **EC50** - Effective Concentration, 50%; **EPA** - Environmental Protection Agency; **GHS** - Global Harmonized System; **HMIS** - Hazardous Materials Information System; **HSE** - Health and Safety Executive; **HSIS** - Hazardous Substances Information System; **IARC** - International Agency for Research on Cancer; **IDLH** - Immediately Dangerous to Life or Health; **IRFMN** - Ready Biodegradability Model; **ISS** - Istituto Superiore Sanità; **LC50** - Lethal Concentration, 50%; **LD50** - Lethal Dose, 50%; **MSHA** - Mine Safety and Health Administration; **NIOSH** - National Institute for Occupational Safety and Health; **NTP** - National Toxicology Program; **OSHA PEL** - Occupational Safety & Health Administration Permissible Exposure Limits; **QSAR** - Quantitative Structure-activity relationship; **REL** - Recommended Exposure Limit; **SARA** - Superfund Amendments and Reauthorization Act; **STEL** - Short Term Exposure Limit; **TLV** - Threshold Limit Value; **TWA** - Time Weighted Average; **WHMIS** - Workplace Hazardous Materials Information System

**LAST REVISION**

07/2025

**SUPERSEDES**

01/2023

For a list of changes to the SDS since the last version, please communicate with MEDISCA at [www.medisca.com](http://www.medisca.com)

**DISCLAIMER**

This document was created in accordance with OSHA, Safe Work Australia and WHMIS regulations. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. MEDISCA<sup>®</sup> shall not be held liable for any damage resulting from handling or from contact with the above product. Recipients of the product must take responsibility for observing existing laws and regulations.

**SUPPLEMENTARY INFORMATION**

For all country specific requirements not outlined on this Safety Data Sheet, please request Supplementary Page to this Safety Data Sheet.